

Date: Wednesday, 29/10/2008 9:10:35 AM
 User: Melanie Fauteux

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	LOWER BLADE SUPPORT AND COVER ASSEMBLY
Job Number :	43057		
Estimate Number :	13521		
P.O. Number :		Part Number :	PB674300123
This Issue :	29/10/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.10
First Issue :	11	Project Number :	N/A
Previous Run :	41371	Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	<u>MF 08-10-29</u>	Due Date :	05/11/2008
Comment :	Est Rev:A 08-07-25 new issue DD verified by:ec		

Qty: $\frac{2}{4}$ MF Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS27039110	Screw
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Comment: Qty.: 8.0000 Each(s)/Unit Total: $\frac{16}{32}$ 0.0000 Each(s)

Screw

batch: M18836

MF 08-11-14

2.0	NAS1149F0316P	WASHER
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Comment: Qty.: 8.0000 Each(s)/Unit Total: $\frac{16}{32}$ 0.0000 Each(s)

WASHER

batch: M109031

MF 08-11-14

3.0	PB674300179	Lower Blade Support Ass'y
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Comment: Qty.: 1.0000 Each(s)/Unit Total: $\frac{2}{4}$ 0.0000 Each(s)

Lower Blade Support Ass'y

batch: 42999

WIP - Carl MF 08-11-14

4.0	PB674300183	PB67-43001-83
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Comment: Qty.: 1.0000 Each(s)/Unit Total: $\frac{2}{4}$ 0.0000 Each(s)

PB67-43001-83

batch: 41516

MF 08-11-14

5.0	PB6743001181	Cover Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: $\frac{2}{4}$ 0.0000 Each(s)

Cover Plate

batch: 41482

MF 08-11-14

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Drawing Name: LOWER BLADE SUPPORT AND COVER ASSEMBLY

Job Number: 43057

Part Number: PB674300123

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble as per dwg PB67-43001

SAD 08-11-17 2

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/11/18 (x2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 446 B

JS 08/11/18 (x2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



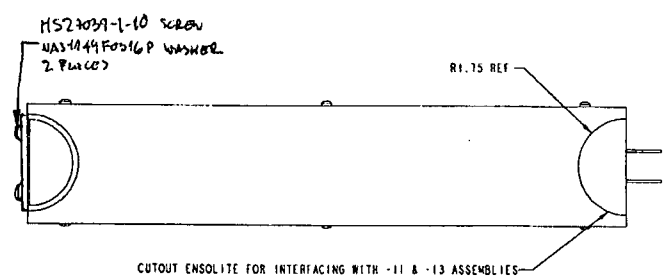
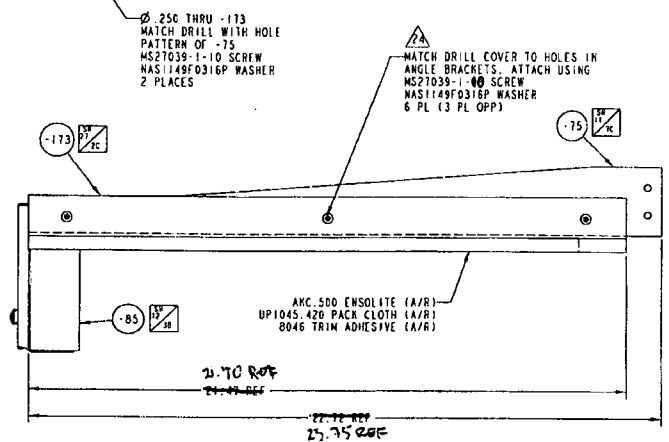
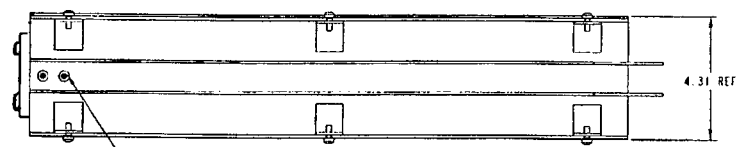
Comment: FINAL INSPECTION/W/O RELEASE

08/11/18 (x2)

Job Completion

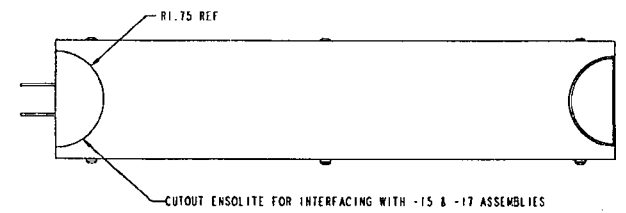
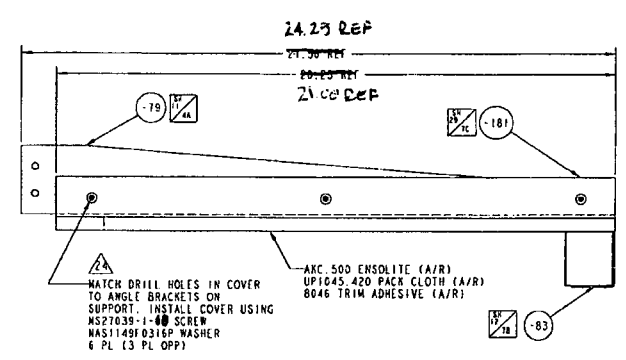
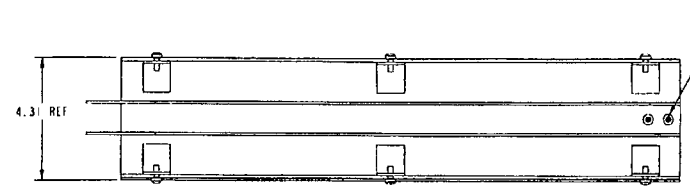


MF 08-11-18



② -21 UPPER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500



② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500

Ø .250 THRU -181
MATCH DRILL -181 WITH
EXISTING HOLE PATTERN
OF -79
MS27039-1-10 SCREW
NAS1149F0316P WASHER
2 PLACES

RELEASED
46 JUN 20

#43057